

Product Colour Code Chart

Stainless Steels

303 Light Blue	321 Black	430 White
304H Lilac	White Variant Band	253MA Serpentine
303 Lilac	3CR12 No colour	430F Cream
304L Turquoise	409 Bluebell	431 Signal Red
304/	304L	440C Custard
310 Golden Tan	410 Dark Grey Blue	630 (17/4PH) Sunflower
316 Bottle Green	416 Biscuit	2205 Lime
316L Marigold	420 Rose Pink	UR52N+ (Super Duplex) Violet
316/	316L	

Alloy Steels

High Tensile

Jade Band
4140 Bluebell
Atlas 6582 Rose Pink
Atlas 6580 Lime
4340 Marigold
En25 (X9931) Jade
En26 (X9940) Black

Case Hardening

Signal Red Band	
8620H White	
Atlas 6687 Black	
Atlas 6657	Signal red with white variant stripe
En36A (X3312H) Signal Red	
En39B (X3315H Custard)	

High Speed Steel

M1 Bottle Green
M2 Light Blue
M35 Custard

Bisalloy Q&T Plate

Bis 80 Rose Pink
Bis 320 Bluebell
Bis 360 Marigold
Bis 500 Black

Carbon Steel Bar

U1004 No Colour	1040 Golden Tan	1146 Marigold
M1010 Black	1045 Jade	1214FM Rose Pink
M1020 Custard	X1112 Serpentine	12L14FM Violet
M1030 White		

Cast Iron

U250 Signal Red
U300 White
U400 Turquoise

Carbon Steel Plate

250 Custard
350 Signal Red

Carbon Steel Tube & Pipe

RHS

1.6mm Violet
2.0mm Custard
2.3mm Silver
2.5mm Rose Pink
2.8mm Gold

Structural Pipe

3.0mm Bluebell	Extra Light Jade
3.5mm Dark Grey Blue	Light Custard
4.0mm Jade	Medium Bluebell
5.0mm Marigold	Heavy Signal Red
6.0mm White	Extra Heavy White